



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2934

Job Sheet 172785



Part No: D2934

Job Qty: 50 ea

Part Name: Saddle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP A 00.06.06 New Issue EC IPP Rev:B Now 6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	3/6/18	3/6/18	0.00	0.00	Start Up Waterjet		OK 18/03/24
100	Waterjet	50 pcs	3/6/18	3/6/18	0.00	1.56	Waterjet1		OK 18/03/24
120	QC	50 pcs	3/6/18	3/6/18	0.00	0.00	QC8		38
130	HandFinish	50 pcs	3/7/18	3/7/18	0.00	0.67	HandFinish1		SADAS 3-27
140	QC	50 pcs	3/7/18	3/7/18	0.00	0.00	QC7-1		11
150	Packaging	50 pcs	3/7/18	3/7/18	0.00	0.00	Packaging3		stop 11
160	QC21-SA	50 Ea	3/7/18	3/7/18	0.00	0.00	QC21		APR 11 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D2934

DAS
21
3-08

APR 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	1.5900 sf (.0318 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	2	177	0



UNIT Aerospace Ltd.
12710 Aberdeen Street
Markham, ON K6A 1K7
CANADA
TEL.: 1 613 852-5200
Email: sales@dartero.com
www.dartaerospace.com

Container No: S054584

Part: D2934

Job No: 172785

Serial No/ Batch: S054584

Revision:

Inspector:

Date: 03/24/18

2A
14
03

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle Spacer	0.475Inches $\pm$ 0.010	0.485 0.465		
2	Saddle Spacer	0.407Inches $\pm$ 0.010	0.417 0.397		
3	Saddle Spacer	0.250Inches $\pm$ 0.030 - 0.000	0.280 0.250		
4	Saddle Spacer	0.300Inches $\pm$ 0.030	0.330 0.270	Radius	
5	Saddle Spacer	0.257Inches $\pm$ 0.005 - 0.000	0.262 0.257	Diameter	
6	Saddle Spacer	0.784Inches $\pm$ 0.010	0.794 0.774		
7	Saddle Spacer	0.826Inches $\pm$ 0.010	0.836 0.816		
8	Saddle Spacer	0.360Inches $\pm$ 0.030	0.390 0.330	Radius	
9	Saddle Spacer	0.080Inches $\pm$ 0.010	0.090 0.070		

Plex 2/21/18 4:07 PM Dart.Gagnon.Michelle